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**D3245-041**  
**Job Sheet 181611**



**Part No:** D3245-041

**Job Qty:** 3 ea

**Part Name:** Access Panel Assembly LH



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 8/1/18

**Job Tracking No:**

**Created By:** Jason Leroux

**Due Date:** 8/13/18

**Description:**

**Type:** Stock

**Note:** DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by: EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 3 Ea  | 8/13/18    | 8/13/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           |          |
| 100   | Packaging          | 3 pcs | 8/13/18    | 8/13/18  | 0.00      | 0.00    | Packaging1-3          |           |          |
| 110   | Small Fab          | 3 pcs | 8/13/18    | 8/13/18  | 0.00      | 0.83    | Small Fab-3           |           |          |
| 120   | QC                 | 3 pcs | 8/13/18    | 8/13/18  | 0.00      | 0.00    | QC5                   | DAS       |          |
| 130   | Packaging          | 3 pcs | 8/13/18    | 8/13/18  | 0.00      | 0.00    | Packaging3-1          | 6         |          |
| 140   | QC21-SA            | 3 Ea  | 8/13/18    | 8/13/18  | 0.00      | 0.00    | QC21                  | 9-89      |          |

Part Op 110 - Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, Descriptions: be careful when countersinking...mat'l very thin

### Job BOM

| Part / Item | Component Name   | Quantity      | Operation             | Container   |
|-------------|------------------|---------------|-----------------------|-------------|
| 2350-18-C3Y | Rigid Receptacle | 24 pcs (8 ea) | 90-Start up Operation | 5097617     |
| D3245-1     | Panel            | 3 Ea (1 ea)   | 90-Start up Operation | 5046855     |
| D3245-5     | Door             | 3 Ea (1 ea)   | 90-Start up Operation | 5072522     |
| MS20427M3-3 | Rivet            | 48 Ea (16 ea) | 90-Start up Operation | Em 136741-4 |
| MS20615M3-3 | Rivet            | 27 Ea (9 ea)  | 90-Start up Operation | FM132123-0  |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | 2350-18-C3Y    | 24       | 110       | 0         |
|                       | D3245-1        | 3        | 6         | 0         |
|                       | D3245-5        | 3        | 12        | 0         |
|                       | MS20427M3-3    | 48       | 683       | 0         |
|                       | MS20615M3-3    | 27       | 114       | 0         |

### Part Specifications

Specifications could not be found.

Plex 8/1/18 3:45 PM dart.leroux.jason

**DART**  
AEROSPACE

Container No: S105274



Part: D3245-041

Job No: 181611

Serial No/Batch: S105274

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/27/18

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RS 0